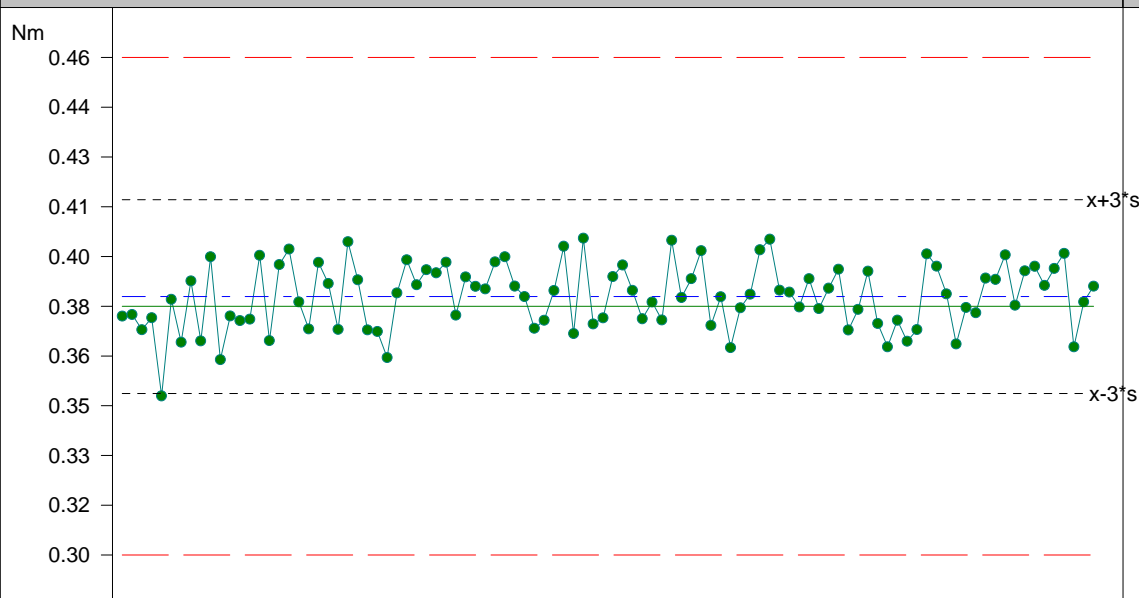


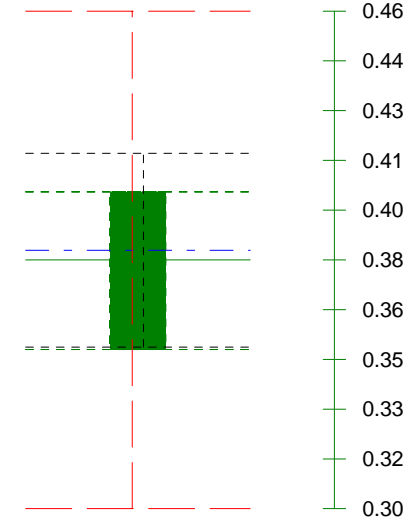
# Einzelwertkarte



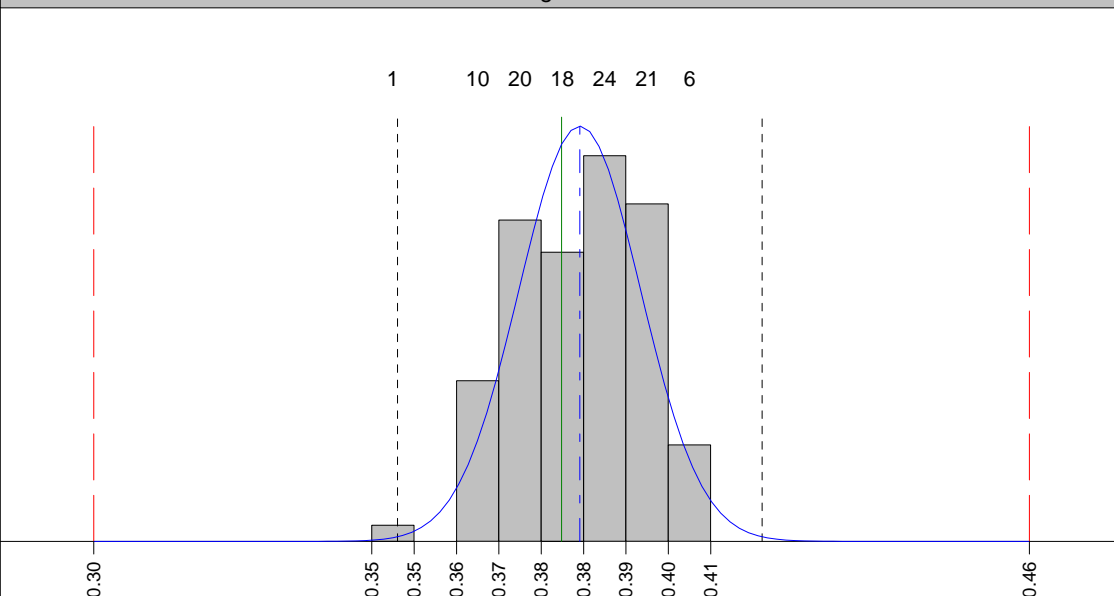
# statistische Kenndaten

Cm: 2.57  
Cmk: 2.47  
Tol. unten: 0.30  
Tol. oben: 0.46  
Sollwert: 0.38  
Max: 0.40  
Min: 0.35  
x-quer: 0.38  
s: 0.01  
x + 3s: 0.41  
x - 3s: 0.35  
Anzahl Messwerte: 100  
Winkel: 360  
Verschraubungsklasse: 4 Klasse 4  
rechtsdrehend  
mittlere Geschwindigkeit: 998

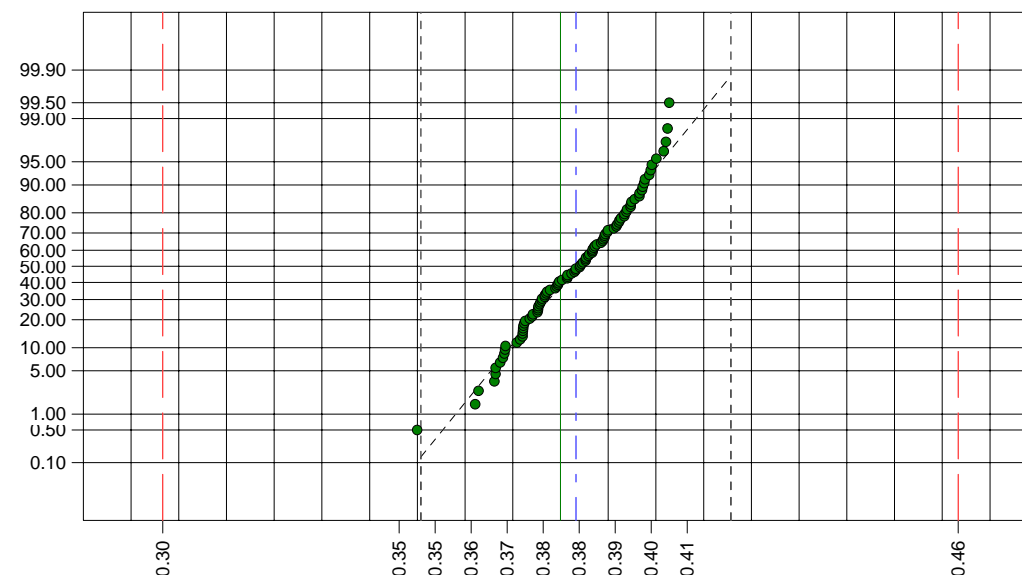
Nm



# Häufigkeitsbild



# Wahrscheinlichkeitsnetz



Einheit: Nm  
Normalverteilung

Anzahl Messwerte: 100  
Toleranz

2006 690000008 - 2006 690000008 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 24.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

Mittelwert (x-quer): 0.38 Standardabweichung: 0.01

Cm: 2.57

Cmk: 2.47

i.O.

Mittelwert (x-quer):

6s (x ± 3 s)

## Einzelwerte

1. 0.38 Nm (375.00°)	26. 0.37 Nm (329.00°)	51. 0.39 Nm (316.00°)	76. 0.38 Nm (304.00°)
2. 0.38 Nm (372.00°)	27. 0.37 Nm (318.00°)	52. 0.39 Nm (325.00°)	77. 0.39 Nm (313.00°)
3. 0.37 Nm (337.00°)	28. 0.36 Nm (322.00°)	53. 0.39 Nm (337.00°)	78. 0.37 Nm (311.00°)
4. 0.38 Nm (373.00°)	29. 0.38 Nm (340.00°)	54. 0.38 Nm (337.00°)	79. 0.37 Nm (320.00°)
5. 0.35 Nm (328.00°)	30. 0.39 Nm (331.00°)	55. 0.38 Nm (306.00°)	80. 0.38 Nm (311.00°)
6. 0.38 Nm (372.00°)	31. 0.39 Nm (355.00°)	56. 0.38 Nm (310.00°)	81. 0.37 Nm (313.00°)
7. 0.37 Nm (324.00°)	32. 0.39 Nm (364.00°)	57. 0.40 Nm (319.00°)	82. 0.37 Nm (309.00°)
8. 0.39 Nm (381.00°)	33. 0.39 Nm (343.00°)	58. 0.38 Nm (300.00°)	83. 0.40 Nm (358.00°)
9. 0.37 Nm (356.00°)	34. 0.39 Nm (323.00°)	59. 0.39 Nm (328.00°)	84. 0.39 Nm (323.00°)
10. 0.40 Nm (392.00°)	35. 0.38 Nm (339.00°)	60. 0.40 Nm (335.00°)	85. 0.38 Nm (313.00°)
11. 0.36 Nm (344.00°)	36. 0.39 Nm (332.00°)	61. 0.37 Nm (306.00°)	86. 0.37 Nm (325.00°)
12. 0.38 Nm (365.00°)	37. 0.39 Nm (329.00°)	62. 0.38 Nm (347.00°)	87. 0.38 Nm (306.00°)
13. 0.38 Nm (363.00°)	38. 0.39 Nm (317.00°)	63. 0.37 Nm (275.00°)	88. 0.38 Nm (337.00°)
14. 0.38 Nm (353.00°)	39. 0.39 Nm (347.00°)	64. 0.38 Nm (275.00°)	89. 0.39 Nm (299.00°)
15. 0.40 Nm (368.00°)	40. 0.40 Nm (317.00°)	65. 0.38 Nm (303.00°)	90. 0.39 Nm (348.00°)
16. 0.37 Nm (353.00°)	41. 0.39 Nm (332.00°)	66. 0.40 Nm (332.00°)	91. 0.40 Nm (315.00°)
17. 0.39 Nm (351.00°)	42. 0.38 Nm (355.00°)	67. 0.40 Nm (353.00°)	92. 0.38 Nm (319.00°)
18. 0.40 Nm (372.00°)	43. 0.37 Nm (342.00°)	68. 0.39 Nm (349.00°)	93. 0.39 Nm (337.00°)
19. 0.38 Nm (353.00°)	44. 0.38 Nm (355.00°)	69. 0.38 Nm (340.00°)	94. 0.39 Nm (332.00°)
20. 0.37 Nm (321.00°)	45. 0.39 Nm (283.00°)	70. 0.38 Nm (324.00°)	95. 0.39 Nm (359.00°)
21. 0.39 Nm (339.00°)	46. 0.40 Nm (356.00°)	71. 0.39 Nm (337.00°)	96. 0.39 Nm (320.00°)
22. 0.39 Nm (344.00°)	47. 0.37 Nm (289.00°)	72. 0.38 Nm (282.00°)	97. 0.40 Nm (345.00°)
23. 0.37 Nm (330.00°)	48. 0.40 Nm (343.00°)	73. 0.39 Nm (289.00°)	98. 0.37 Nm (321.00°)
24. 0.40 Nm (366.00°)	49. 0.37 Nm (330.00°)	74. 0.39 Nm (334.00°)	99. 0.38 Nm (314.00°)
25. 0.39 Nm (325.00°)	50. 0.38 Nm (332.00°)	75. 0.37 Nm (294.00°)	100. 0.39 Nm (332.00°)

2006 690000008 - 2006 690000008 - 0.20-0.80 Nm -C-Exact X -Bosch -Schrauber (allg.)

MFU vom 24.04.2007 auf BLM3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 1

Einheit: Nm  
Normalverteilung

Anzahl Messwerte: 100  
Toleranz

Mittelwert (x-quer): 0.38  
Standardabweichung: 0.01  
Sollwert

Cm: 2.57  
Mittelwert (x-quer):

Cmk: 2.47

6s (x ± 3 s) i.O.