



Firma

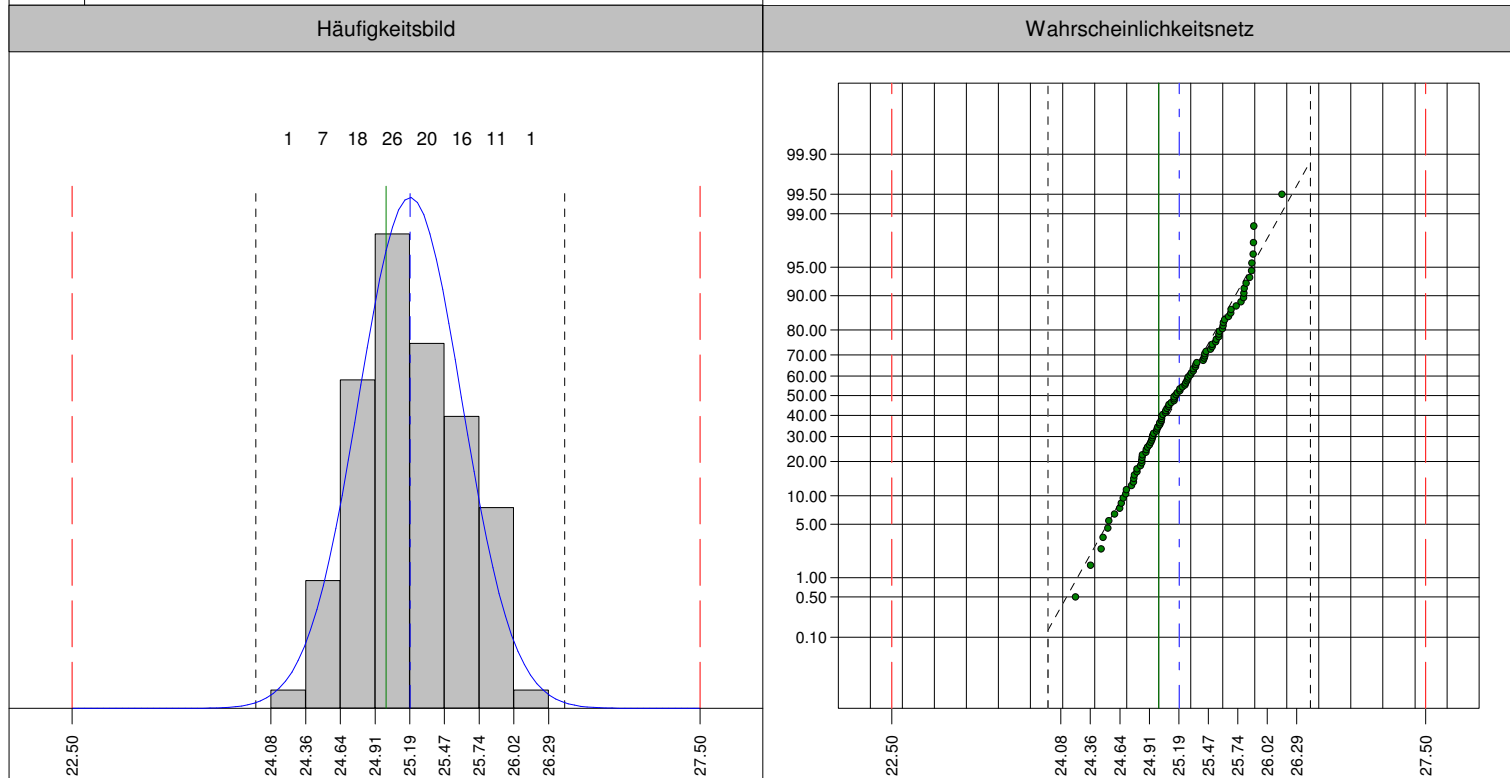
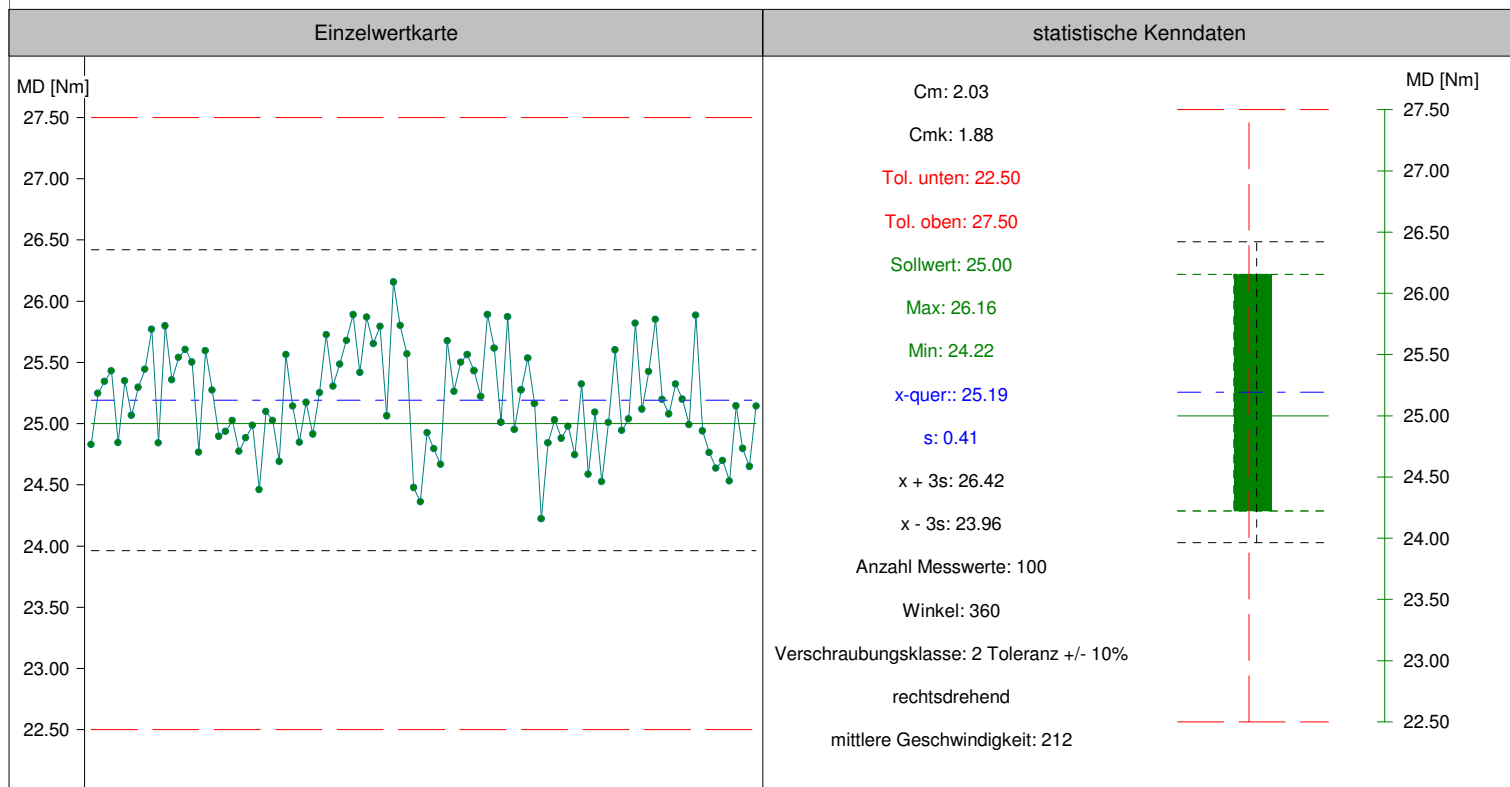
Diehm

04.11.2009 10:32:32

MtP/QMM

247

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| | |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Einzelwerte: | 01. 24.83 (323°) 02. 25.25 (330°) 03. 25.34 (338°) 04. 25.43 (339°) 05. 24.85 (322°) 06. 25.35 (335°) 07. 25.07 (327°) 08. 25.30 (331°) 09. 25.44 (329°) 10. 25.77 (334°) |
| | 11. 24.84 (324°) 12. 25.80 (332°) 13. 25.36 (331°) 14. 25.54 (334°) 15. 25.61 (337°) 16. 25.50 (326°) 17. 24.77 (323°) 18. 25.60 (328°) 19. 25.27 (322°) 20. 24.90 (324°) |
| | 21. 24.94 (318°) 22. 25.02 (318°) 23. 24.77 (321°) 24. 24.88 (314°) 25. 24.99 (324°) 26. 24.46 (350°) 27. 25.10 (330°) 28. 25.03 (327°) 29. 24.69 (317°) 30. 25.56 (329°) |
| | 31. 25.14 (327°) 32. 24.85 (315°) 33. 25.17 (319°) 34. 24.91 (314°) 35. 25.25 (313°) 36. 25.73 (327°) 37. 25.31 (314°) 38. 25.49 (321°) 39. 25.68 (317°) 40. 25.89 (320°) |
| | 41. 25.42 (319°) 42. 25.87 (320°) 43. 25.65 (321°) 44. 25.79 (340°) 45. 25.06 (304°) 46. 26.16 (315°) 47. 25.80 (309°) 48. 25.57 (305°) 49. 24.48 (368°) 50. 24.36 (349°) |
| | 51. 24.93 (360°) 52. 24.80 (352°) 53. 24.67 (346°) 54. 25.68 (336°) 55. 25.26 (331°) 56. 25.50 (336°) 57. 25.56 (331°) 58. 25.43 (329°) 59. 25.22 (325°) 60. 25.89 (342°) |
| | 61. 25.62 (331°) 62. 25.01 (326°) 63. 25.87 (333°) 64. 24.95 (325°) 65. 25.28 (355°) 66. 25.54 (335°) 67. 25.16 (329°) 68. 24.22 (340°) 69. 24.84 (330°) 70. 25.03 (328°) |
| | 71. 24.88 (322°) 72. 24.98 (317°) 73. 24.75 (324°) 74. 25.32 (325°) 75. 24.59 (308°) 76. 25.09 (339°) 77. 24.52 (313°) 78. 25.01 (328°) 79. 25.60 (333°) 80. 24.94 (318°) |
| | 81. 25.04 (322°) 82. 25.82 (323°) 83. 25.12 (311°) 84. 25.43 (322°) 85. 25.85 (326°) 86. 25.20 (401°) 87. 25.08 (397°) 88. 25.32 (402°) 89. 25.20 (389°) 90. 24.99 (381°) |
| | 91. 25.89 (397°) 92. 24.94 (377°) 93. 24.76 (365°) 94. 24.64 (360°) 95. 24.70 (357°) 96. 24.53 (353°) 97. 25.14 (359°) 98. 24.80 (354°) 99. 24.65 (349°) 100. 25.14 (353°) |

0602492615 - 990000031 - 0.00-27.00 Nm - 0.00 -0 602 492 615 -Bosch -Schrauber (allg.)

MFU vom 02.11.2009 auf BLM3860 (3860SK.055 -) Zelle/Kanal 3

Einheit: MD [Nm]Anzahl Messwerte: Mittelwert (x-quer): 25.19 Standardabweichung: 0.41 Cm: 2.03

Cmk: 1.88 i. O.

Normalverteilung Toleranz Sollwert Mittelwert (x-quer): 6s (x ± 3 s)

Kurvengrafik

Drehm.

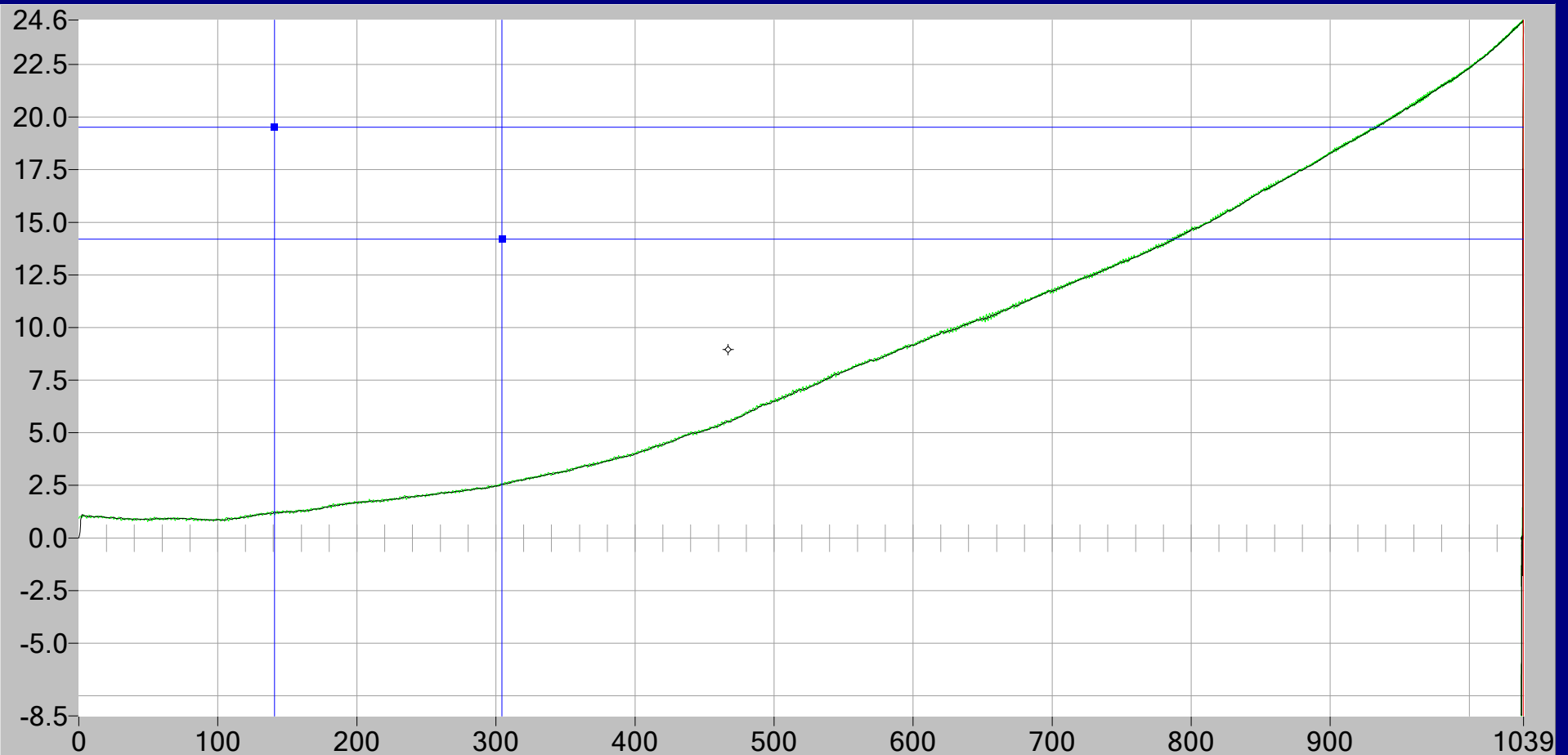
24.59

Winkel

308

Freq.

4000



Grenzfreq. 300 Hz

°: 466.863, Nm: 8.95

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

Filter

Drucken

Ende

Kurvengrafik

Drehm.

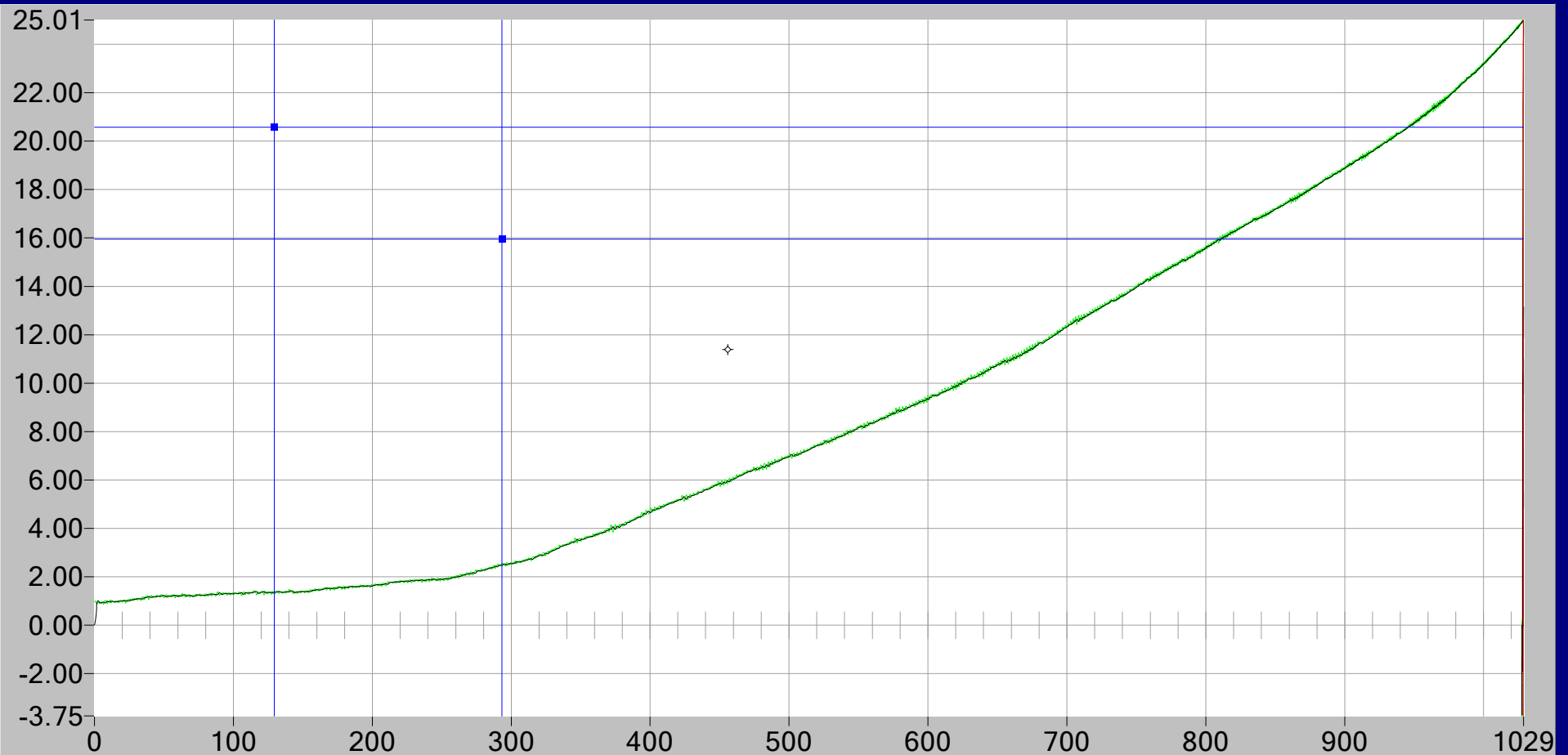
24.99

Winkel

324

Freq.

4000



Grenzfreq. 300 Hz

°: 455.949, Nm: 11.39

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

Filter

Drucken

Ende