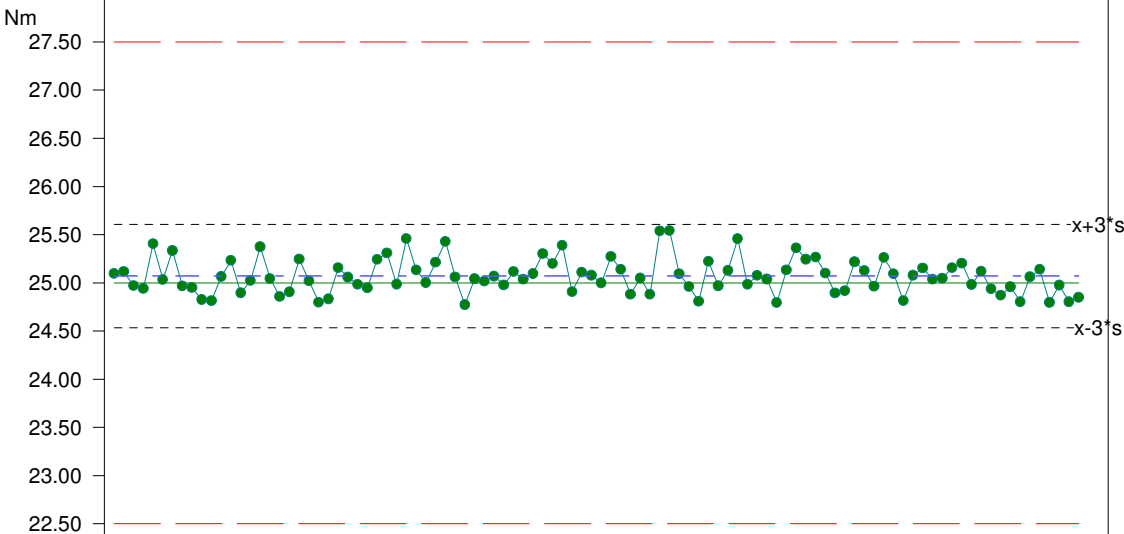
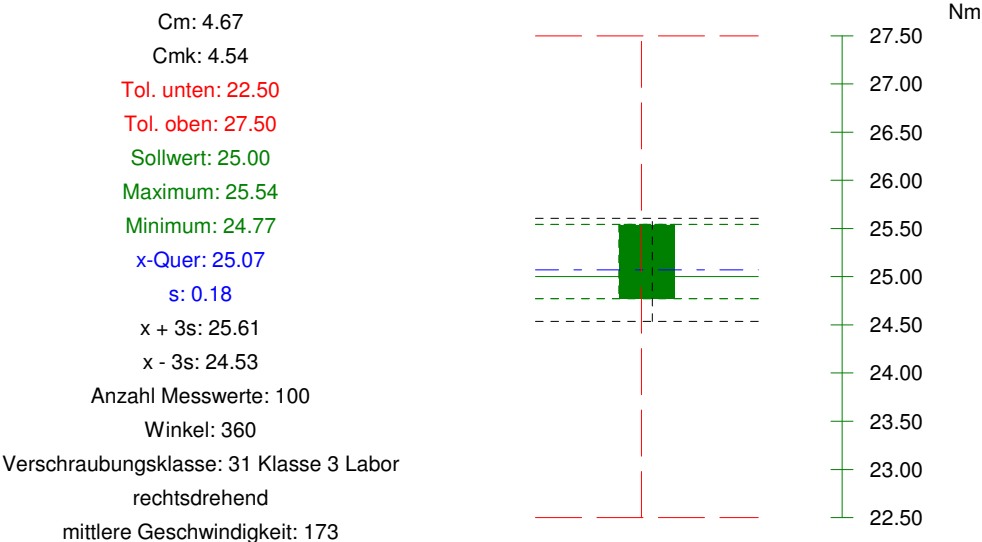




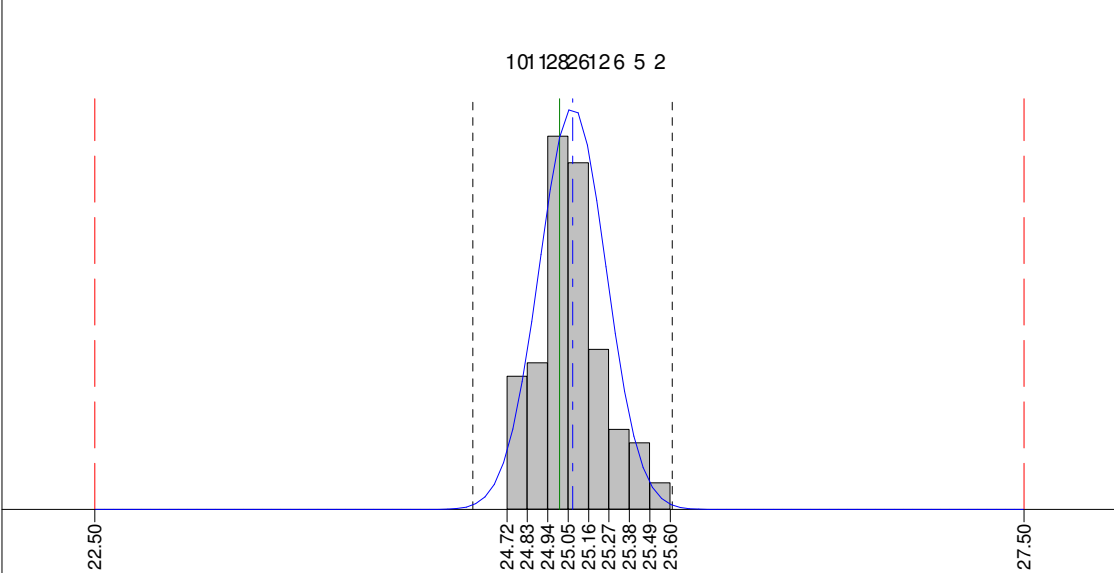
Einzelwertkarte



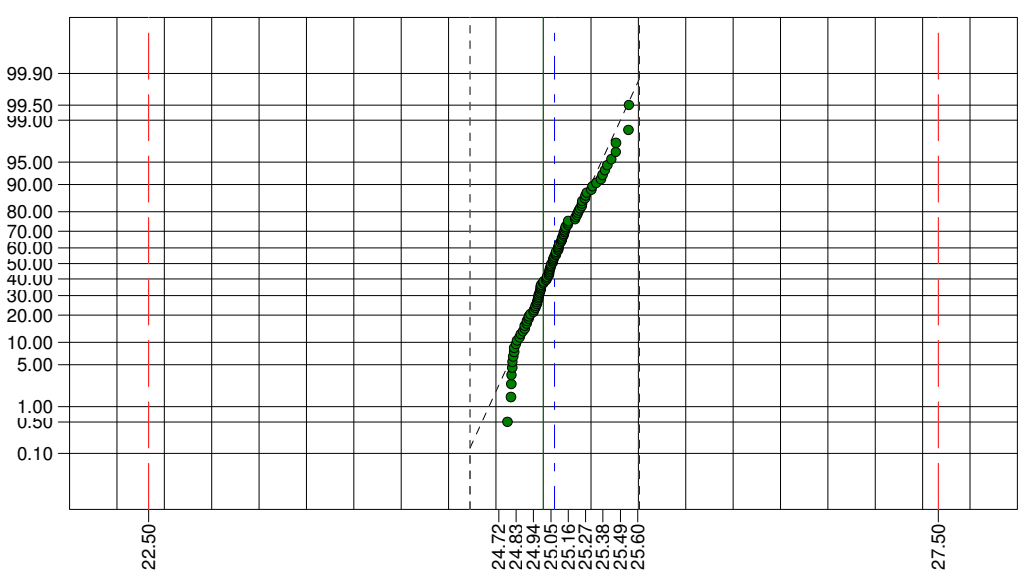
statistische Kenndaten



Häufigkeitsbild



Wahrscheinlichkeitsnetz



Prototyp2 - Prototyp2 - 10.00-60.00 Nm - Angle Exact 60-170 - Bosch - Schrauber (allg.)

MFU vom 13.07.2010 auf 3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 2

Einheit: Nm      Anzahl Messwerte: 100      Mittelwert (x-quer): 25.07      Standardabweichung: 0.18      Cm: 4.67      Cmk: 4.54      i.O.  
Normalverteilung      Toleranz      Sollwert      Mittelwert (x-quer):      6s (x ± 3 s)



## Einzelwerte

1.	25.10 Nm (341.00°)	21.	25.02 Nm (343.00°)	41.	24.98 Nm (351.00°)	61.	24.81 Nm (346.00°)	81.	25.09 Nm (353.00°)
2.	25.12 Nm (346.00°)	22.	24.80 Nm (340.00°)	42.	25.12 Nm (352.00°)	62.	25.22 Nm (351.00°)	82.	24.81 Nm (346.00°)
3.	24.97 Nm (340.00°)	23.	24.83 Nm (337.00°)	43.	25.04 Nm (346.00°)	63.	24.97 Nm (348.00°)	83.	25.08 Nm (353.00°)
4.	24.94 Nm (338.00°)	24.	25.16 Nm (346.00°)	44.	25.09 Nm (348.00°)	64.	25.13 Nm (349.00°)	84.	25.15 Nm (357.00°)
5.	25.40 Nm (353.00°)	25.	25.06 Nm (344.00°)	45.	25.30 Nm (353.00°)	65.	25.46 Nm (357.00°)	85.	25.04 Nm (353.00°)
6.	25.03 Nm (342.00°)	26.	24.98 Nm (345.00°)	46.	25.20 Nm (356.00°)	66.	24.98 Nm (350.00°)	86.	25.05 Nm (350.00°)
7.	25.33 Nm (344.00°)	27.	24.95 Nm (344.00°)	47.	25.39 Nm (358.00°)	67.	25.08 Nm (355.00°)	87.	25.16 Nm (350.00°)
8.	24.97 Nm (340.00°)	28.	25.24 Nm (348.00°)	48.	24.91 Nm (346.00°)	68.	25.04 Nm (353.00°)	88.	25.20 Nm (349.00°)
9.	24.95 Nm (341.00°)	29.	25.31 Nm (352.00°)	49.	25.11 Nm (351.00°)	69.	24.79 Nm (342.00°)	89.	24.98 Nm (346.00°)
10.	24.83 Nm (338.00°)	30.	24.99 Nm (342.00°)	50.	25.08 Nm (346.00°)	70.	25.13 Nm (351.00°)	90.	25.12 Nm (352.00°)
11.	24.82 Nm (337.00°)	31.	25.46 Nm (356.00°)	51.	25.00 Nm (348.00°)	71.	25.36 Nm (357.00°)	91.	24.94 Nm (353.00°)
12.	25.07 Nm (343.00°)	32.	25.13 Nm (352.00°)	52.	25.27 Nm (352.00°)	72.	25.24 Nm (352.00°)	92.	24.87 Nm (347.00°)
13.	25.23 Nm (349.00°)	33.	25.00 Nm (347.00°)	53.	25.14 Nm (354.00°)	73.	25.27 Nm (352.00°)	93.	24.96 Nm (351.00°)
14.	24.90 Nm (345.00°)	34.	25.21 Nm (350.00°)	54.	24.88 Nm (348.00°)	74.	25.10 Nm (352.00°)	94.	24.80 Nm (345.00°)
15.	25.02 Nm (342.00°)	35.	25.43 Nm (354.00°)	55.	25.05 Nm (354.00°)	75.	24.89 Nm (347.00°)	95.	25.06 Nm (352.00°)
16.	25.37 Nm (344.00°)	36.	25.06 Nm (350.00°)	56.	24.88 Nm (347.00°)	76.	24.92 Nm (349.00°)	96.	25.14 Nm (353.00°)
17.	25.04 Nm (346.00°)	37.	24.77 Nm (345.00°)	57.	25.54 Nm (358.00°)	77.	25.22 Nm (357.00°)	97.	24.80 Nm (343.00°)
18.	24.86 Nm (341.00°)	38.	25.04 Nm (348.00°)	58.	25.54 Nm (358.00°)	78.	25.13 Nm (354.00°)	98.	24.98 Nm (343.00°)
19.	24.91 Nm (334.00°)	39.	25.02 Nm (344.00°)	59.	25.09 Nm (353.00°)	79.	24.96 Nm (348.00°)	99.	24.80 Nm (342.00°)
20.	25.25 Nm (348.00°)	40.	25.07 Nm (350.00°)	60.	24.96 Nm (350.00°)	80.	25.26 Nm (353.00°)	100.	24.85 Nm (346.00°)

Prototyp2 - Prototyp2 - 10.00-60.00 Nm - Angle Exact 60-170 - Bosch - Schrauber (allg.)

MFU vom 13.07.2010 auf 3860 (3860SK.031 - 3860SK.031) Zelle/Kanal 2

Einheit: Nm  
Normalverteilung

Anzahl Messwerte: 100

Mittelwert (x-quer): 25.07

Standardabweichung: 0.18

Cm: 4.67

Cmk: 4.54

i.O.

Toleranz

Sollwert

Mittelwert (x-quer):

6s (x ± 3 s)

# Kurvengrafik

Drehm.

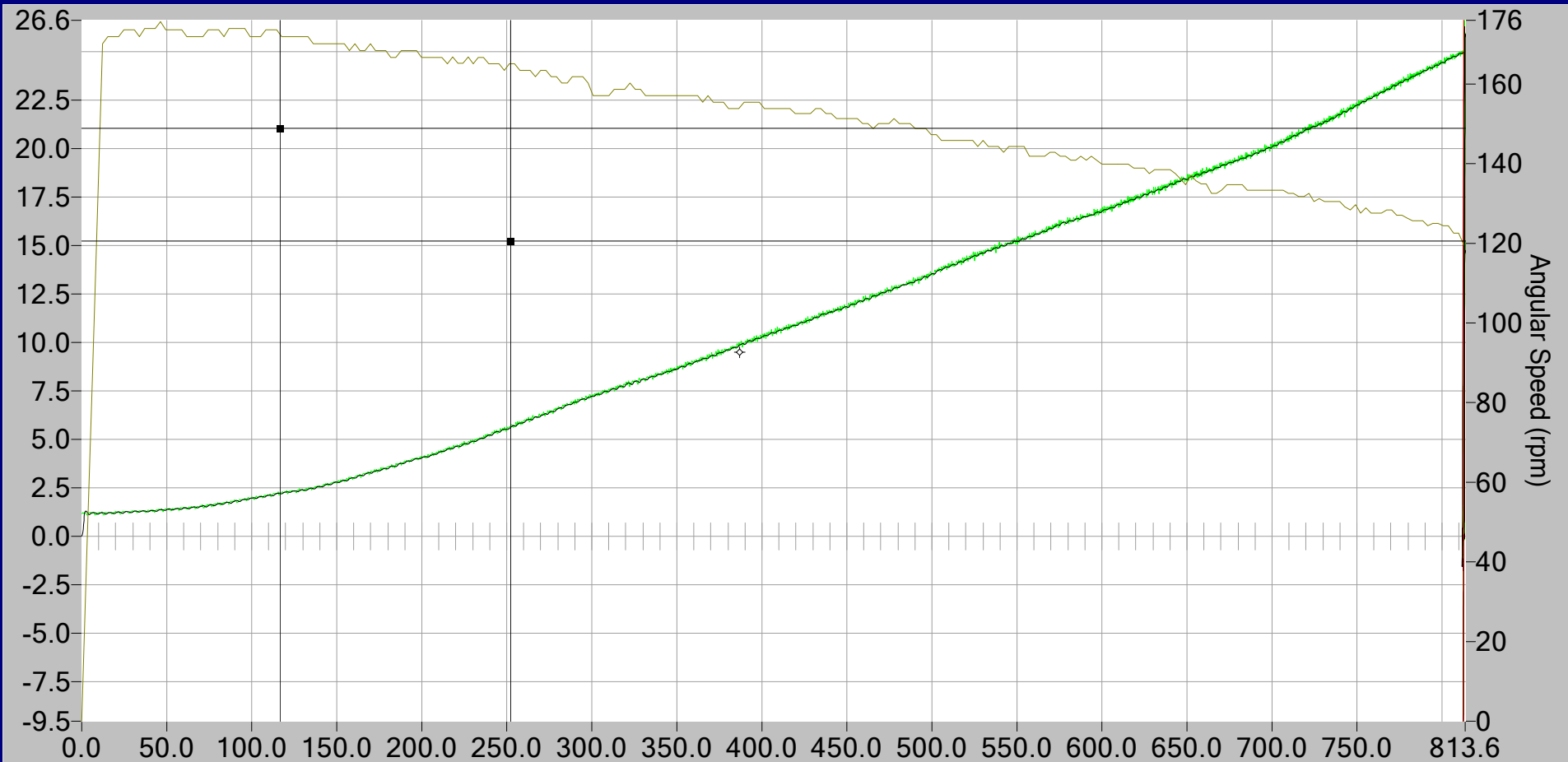
24.98

Winkel

343

Freq.

4000



Grenzfreq. 300 Hz

°: 386.899, Nm: 9.50

Drehm.-Zeit



Drehm.-Winkel

View Speed

☒ On/Off

Zoom

Drehm. ☐ Geschwind. ☐

Zoom

Restore

Laden

Speichern

Filter

Drucken

Ende

# Kurvengrafik

Drehm.

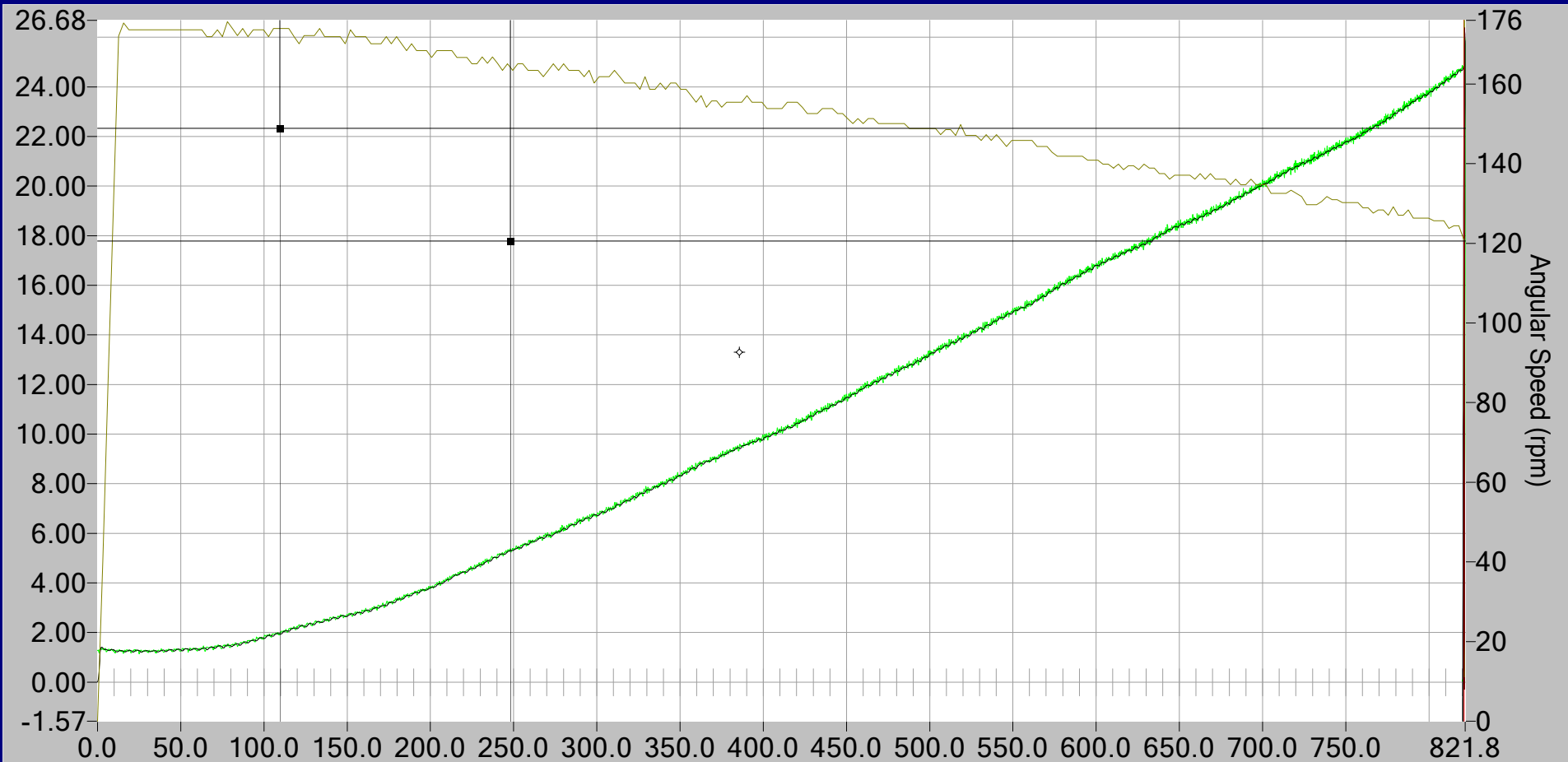
24.80

Winkel

342

Freq.

4000



Grenzfreq. 300 Hz

°: 385.680, Nm: 13.30

Drehm.-Zeit



Drehm.-Winkel

View Speed

☒ On/Off

Zoom

Drehm.



Geschwind.

Zoom

Restore

Laden

Speichern

Filter

Drucken

Ende