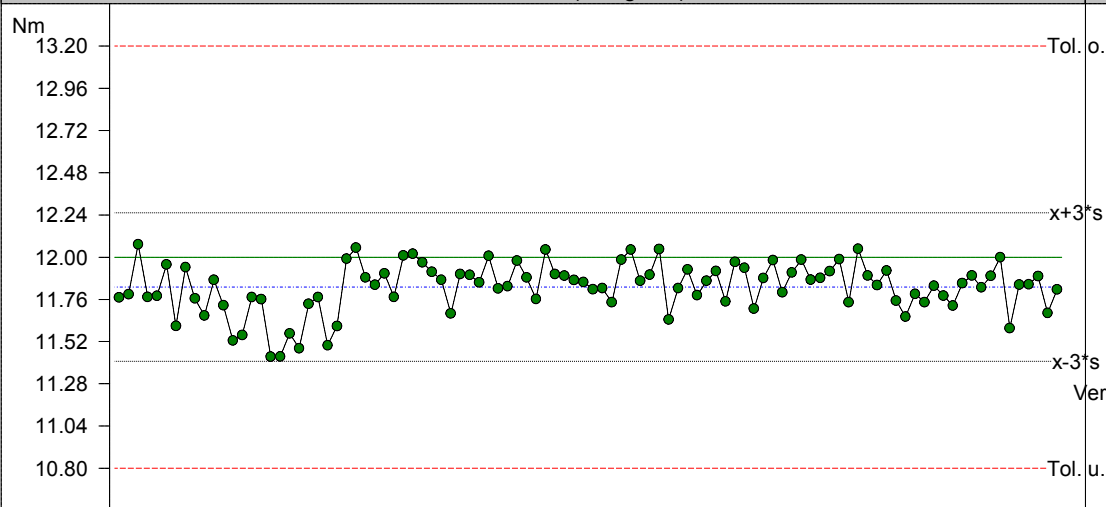
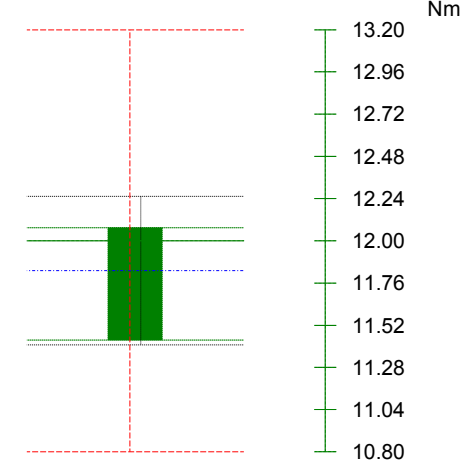


Einzelwertkarte (Prüfgerät)

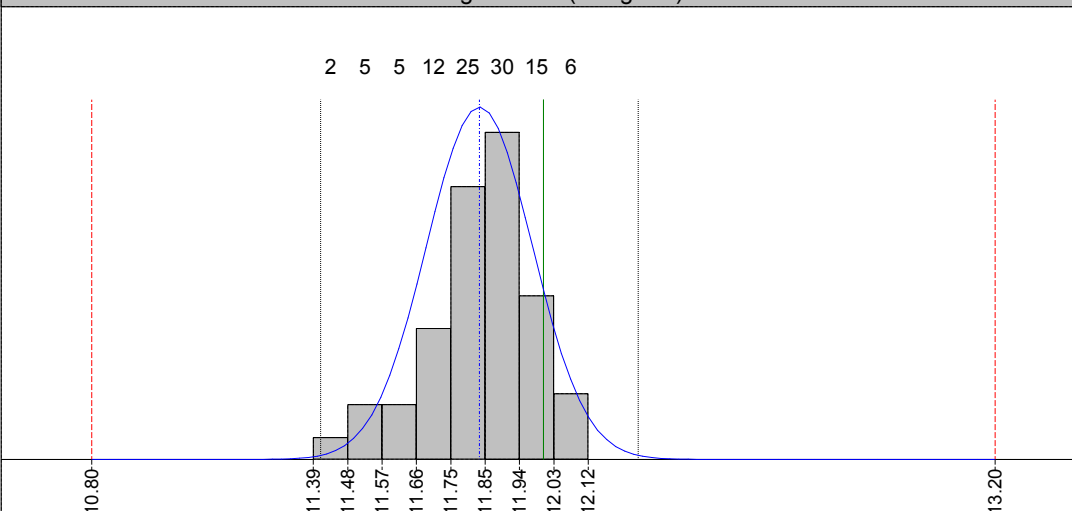


statistische Kenndaten (Prüfgerät)

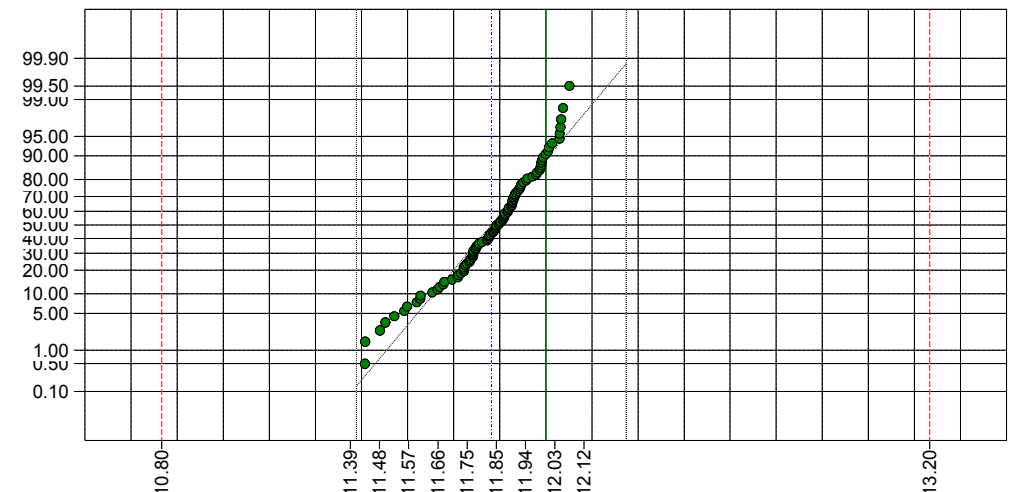
Cm: 2.84 ( $\geq 1.67$ )  
 Cmk: 2.44 ( $\geq 1.67$ )  
 Tol. u.: 10.80  
 Tol. o.: 13.20  
 Sollwert: 12.00  
 Maximum: 12.07  
 Minimum: 11.43  
 x-Quer: 11.83  
 s: 0.14  
 x + 3s: 12.25  
 x - 3s: 11.41  
 Anzahl Messwerte: 100  
 Winkel: 360  
 Verschraubungsklasse: 2 - Toleranz +/- 10% (-10 %, +10 %)  
 rechtsdrehend  
 mittlere Geschwindigkeit: 470



Häufigkeitsbild (Prüfgerät)



Wahrscheinlichkeitsnetz (Prüfgerät)


 Einzel-  
werte:

01. 11.77 (351.00)	02. 11.79 (355.00)	03. 12.07 (366.75)	04. 11.77 (345.88)	05. 11.78 (349.88)	06. 11.96 (359.50)	07. 11.61 (344.50)	08. 11.94 (353.50)	09. 11.77 (357.25)	10. 11.67 (332.75)
11. 11.87 (345.00)	12. 11.73 (337.00)	13. 11.53 (322.25)	14. 11.56 (301.88)	15. 11.77 (309.25)	16. 11.76 (333.75)	17. 11.43 (299.75)	18. 11.44 (296.00)	19. 11.57 (340.13)	20. 11.48 (322.00)
21. 11.73 (315.50)	22. 11.77 (331.38)	23. 11.50 (314.63)	24. 11.61 (326.50)	25. 11.99 (438.25)	26. 12.05 (494.88)	27. 11.89 (417.00)	28. 11.84 (362.00)	29. 11.91 (371.75)	30. 11.77 (341.88)
31. 12.01 (338.13)	32. 12.02 (363.50)	33. 11.97 (342.75)	34. 11.92 (318.88)	35. 11.87 (336.38)	36. 11.68 (331.88)	37. 11.90 (326.13)	38. 11.90 (361.00)	39. 11.86 (319.88)	40. 12.01 (322.50)
41. 11.82 (346.75)	42. 11.83 (323.25)	43. 11.98 (310.50)	44. 11.88 (348.25)	45. 11.76 (320.50)	46. 12.04 (315.63)	47. 11.90 (353.38)	48. 11.89 (313.88)	49. 11.87 (319.00)	50. 11.86 (343.63)
51. 11.82 (306.13)	52. 11.82 (316.88)	53. 11.74 (325.75)	54. 11.99 (314.38)	55. 12.04 (302.13)	56. 11.87 (333.13)	57. 11.90 (302.13)	58. 12.05 (318.63)	59. 11.65 (328.50)	60. 11.82 (299.00)
61. 11.93 (315.13)	62. 11.78 (335.13)	63. 11.87 (313.00)	64. 11.92 (313.50)	65. 11.75 (328.38)	66. 11.97 (309.63)	67. 11.94 (318.13)	68. 11.71 (339.25)	69. 11.88 (304.00)	70. 11.98 (319.63)
71. 11.80 (330.75)	72. 11.91 (303.38)	73. 11.99 (313.00)	74. 11.87 (334.38)	75. 11.88 (303.00)	76. 11.92 (444.63)	77. 11.99 (407.13)	78. 11.74 (327.00)	79. 12.05 (318.38)	80. 11.90 (350.13)
81. 11.84 (317.75)	82. 11.92 (305.63)	83. 11.75 (341.00)	84. 11.66 (290.00)	85. 11.79 (325.00)	86. 11.74 (329.63)	87. 11.84 (299.38)	88. 11.78 (306.75)	89. 11.72 (329.75)	90. 11.85 (294.13)
91. 11.90 (307.38)	92. 11.83 (316.63)	93. 11.89 (299.38)	94. 12.00 (315.63)	95. 11.60 (293.38)	96. 11.84 (319.75)	97. 11.85 (302.25)	98. 11.89 (318.88)	99. 11.68 (319.88)	100. 11.82 (294.25)

1 - LI 311 000 037 - 2.00-12.00 Nm - 3 602 D94 405 - Bosch - Schrauber (allg.)

MFU vom 16.01.2014 auf 3860 (3860SK.055 - ) Zelle/Kanal 3 - Prüfgerät

 Einheit: Nm  
 Normalverteilung

 Anzahl Messwerte: 100  
 Messgrenzen  
 Mittelwert (x-quer): 11.83 Standardabweichung: 0.14

Sollwert

 Cm: 2.84  
 Mittelwert (x-quer):

Cmk: 2.44

6s (x ± 3 s)

i.O.

# Kurvengrafik

Drehm.

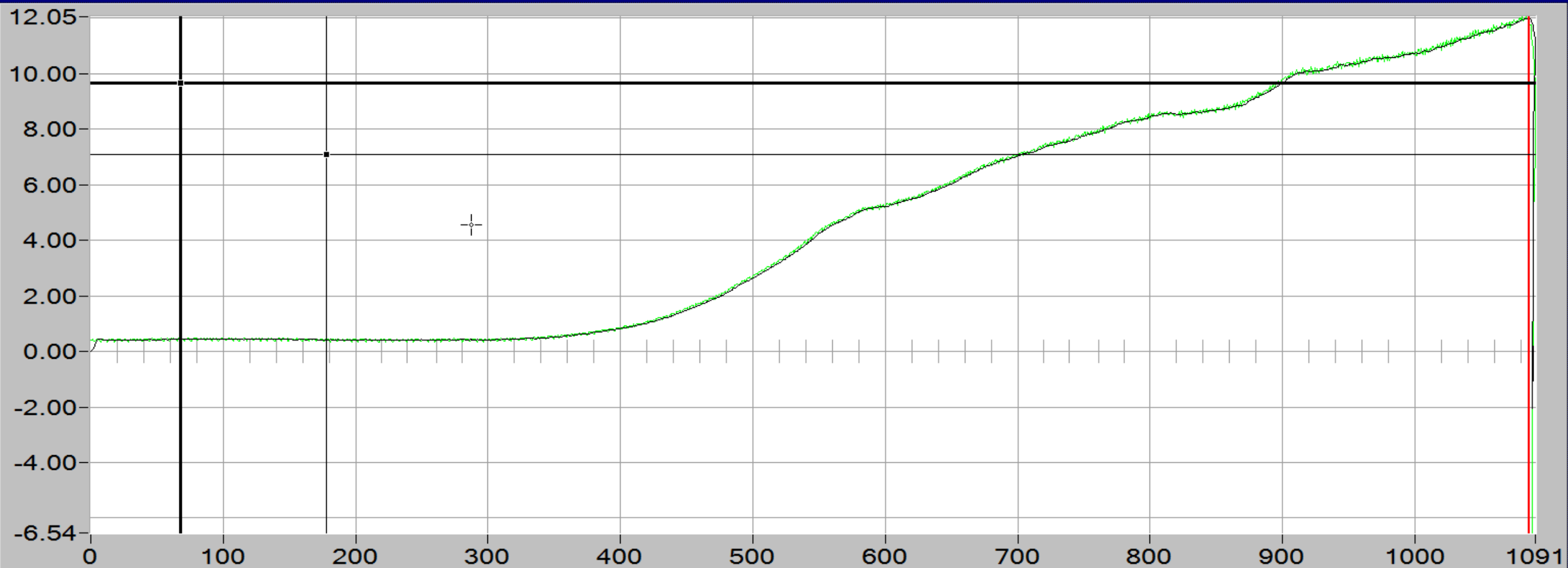
11.99

Winkel

438

Freq.

4000



Grenzfreq. 300 Hz

°: 287.356, Nm: 4.56

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso  
☐ On/Off

Filter

Drucken

Ende

# Kurvengrafik

Drehm.

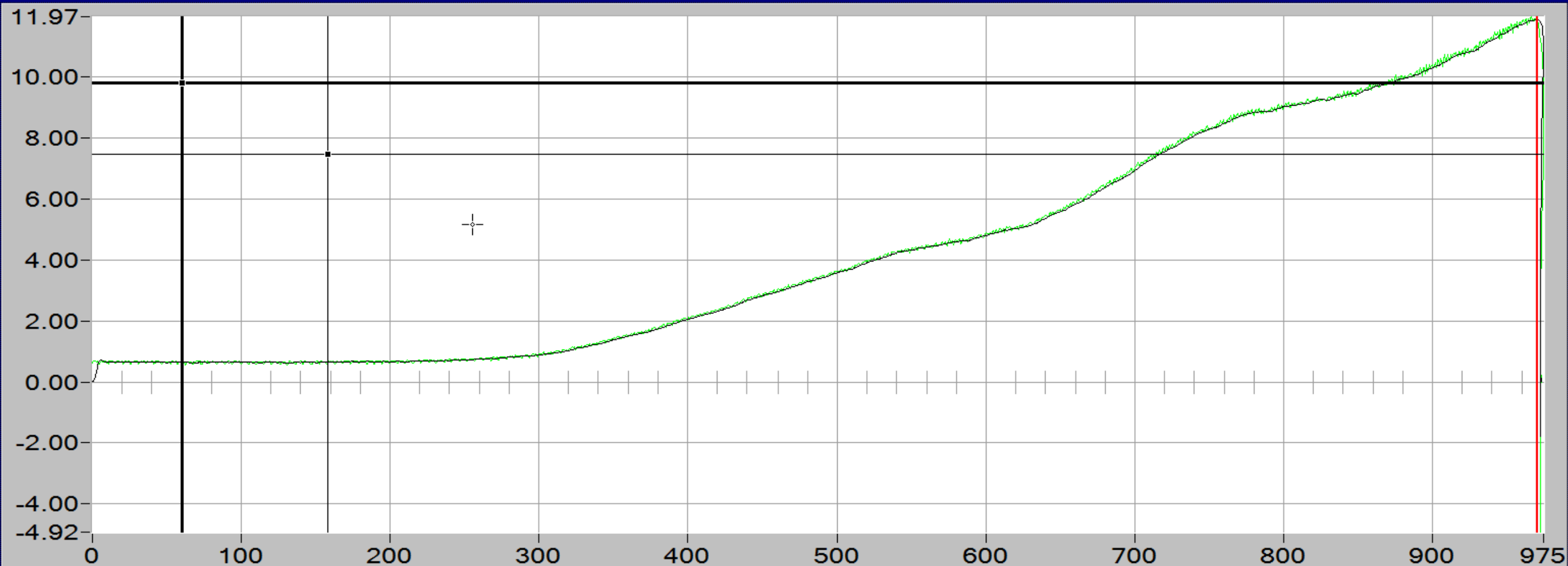
11.88

Winkel

303

Freq.

4000



Grenzfreq. 300 Hz

°: 255.292, Nm: 5.16

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso  
☐ On/Off

Filter

Drucken

Ende